

Superon Schweisstechnik India Ltd

Plot no. 552, Pace City-II, Sector 37, Gurgaon,
Haryana-122001, India



An ISO 9001, ISO 14001 &
BS OHSAS 18001 Certified Company

TEST CERTIFICATE AS PER EN 10204 TYPE:3.1

CUSTOMER : LLC <ALFA GLOBAL> - RUSSIA

P.O./P.I. NO	SSIL/EXP/PI/22-23/228/12.07.2022 SSIL/EXP/PI/22-23/027/07.04.2022
INVOICE NO/DATE	EXP/22-23/329/29.08.2022
QTY.(Kgs.)	6000.00

Report No: SUP 2022/2258

Date of issue: 29.08.2022

Brand/Grade: AG E-46 PREMIUM

Size (mm): 4.00X350

Standard-No./
Classifications: AWS A5.1: E6013

Batch No/Heat No: GP 13554

Date of Mfg: 22.08.2022

All Weld Metal Chemical Analysis (%)

Element	C	Si	Mn	S	P	Cr	Ni	Mo	Cu	Nb	V	N
Spec.	0.20 MAX.	1.00 MAX.	1.20 MAX.	N.S.	N.S.	0.20 MAX	0.30 MAX	0.30 MAX	-	-	0.08 MAX	-
Result	0.080	0.29	0.41	0.012	0.026	0.018	0.010	0.003	-	-	0.016	-

Mechanical Properties of All Weld Metal

	Yield Strength (N/mm ²)	Tensile Strength (N/mm ²)	Elongation (%)	Charpy Impact Avg. value(Joules) Temp. At 0 (°C)	Hardness (As welded)	Ferrite (FN)
Spec:	330 Min.	430 Min.	17 Min.	Not Specified	-	-
Result	418	514	26.00	68,76,70,78,70 Avg.=72	-	-

Diffusible Hydrogen:-
(ml/100gm of weld metal)

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Coating Moisture(%):-

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Radiography:-

Satisfactory

Fillet weld Test:-

Satisfactory

Bend Test:-

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PWHT:-

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TEST CONDUCTED AS PER : AWS/SFA-A5.1 : E6013

We certify that the statement in this test report are correct and that the test welds were prepared welded and tested in Accordance with the requirement conforming to ASME BPVC.II.C Latest Edition 2021, in all respects.



Manager Quality Assurance

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